## I claim

- 1. A semiconductor device by embedded package, comprising:
- a nail head having a bonding end and a leading conductor; and
- a metal housing having a cavity therein; wherein
- 5 a bonding stage is formed on the metal housing within the cavity;
  - a semiconductor chip is installed on the bonding stage with two sides connected to the nail head and the bonding stage, respectively;

the bonding stage has a fence at an edge thereof;

- a well is formed around the bonding stage inside the cavity thereof; and
- the metal housing has a inner side wall around the well and enclosing the
  - cavity.

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- 2. The semiconductor device by embedded package as claimed in claim 1, wherein the fence slantingly extends from side of bonding stage to side of an inner sidewall thereof.
- 3. The semiconductor device by embedded package as claimed in claim 1, wherein the semiconductor chip is surrounded by the insulation glue and the insulation glue is constrained by the fence.

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4. The semiconductor device by embedded package as claimed in claim 1, wherein the cavity is filled with the buffer material.